

RECOMMENDED CRIMPING DIMENSIONS YOKOHAMA- DRY-LOCK
TABELLA DEI DIAMETRI DI PRESSATURA YOKOHAMA- DRY-LOCK

All the dimensions are in [mm] --- Tutte le dimensioni sono in [mm]

HOSE TYPE TUBO		4SH PREMIUM	SAE 100 R13		SAE 100 R15		ISO210 ISO18752 YOKOHAMA	ISO280 ISO18752 YOKOHAMA	ISO350 ISO18752 YOKOHAMA		ISO420 ISO18752 YOKOHAMA		GAUGE		
FERRULE BOCCOLA		B4I	B4I	B13	B4I	B13	B4I	B4I	B4I	B13	B4I	B13	TAMPONE DI CONTROLLO		
NOMINAL DIAMETER DIAMETRO NOMINALE		FB code	TUBO..SH	TUBO..13		TUBO..15		TUBOY..21	TUBOY..28	TUBOY..35		TUBOY..42		GO PASSA	NO GO NON PASSA
mm	inch/poll														
DN19	3/4	12	ins./int. 15	ins./int. 15	--	ins./int. 15	--	--	ins./int. 15	ins./int. 15	--	ins./int. 15	--	12,6	13,1
			34,1	34,1		33,5			33,2	33,7		33,7			
DN25	1"	16	ext./est. 52	ext./est. 52	--	ext./est. 52	--	--	ext./est. 52	ext./est. 52	--	ext./est. 52	--	17,4	18
			41,5	41,5		41,7			40,4	40,8		41			
DN31	1"1/4	20	ins./int. 18	ins./int. 18	--	ins./int. 18	--	--	ins./int. 18	ins./int. 18	--	ins./int. 18	--	23,2	23,9
			41,5	41,5		41,7			40,4	40,8		41			
DN38	1"1/2	24	ext./est. 65	ext./est. 65	ins./int. 23	ext./est. 65	ins./int. 23	ins./int. 23	ext./est. 65	ext./est. 65	ins./int. 23	ext./est. 65	ins./int. 23	29	29,8
			50,5	--		53,8			54,8	49,4		50,1			
DN51	2"	32	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	39,5	40,5
			ext./est. 74	--		ext./est. 74			ext./est. 74	ext./est. 74		ext./est. 74			
DN51	2"	32	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	ins./int. 23	39,5	40,5
			56,5	--		60,5			60,5	55,9		56			
DN51	2"	32	ext./est. 81	ext./est. 81	ins./int. 31	ext./est. 81	ins./int. 31	ins./int. 31	ext./est. 81	ext./est. 81	ins./int. 31	ext./est. 81	ins./int. 31	39,5	40,5
			72	--		77,9			--	--		--			
			SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length	SKIVE skiving length		



REV. 05 22-08-2019



ATTENTION:
 due to the great tolerances on the hose dimensions, these swaging diameters are for reference only. Crimping must be checked with gauge go-no go.
ATTENZIONE:
 a causa delle ampie tolleranze dimensionali dei tubi idraulici, i valori sopra riportati rappresentano solo un riferimento indicativo.
 La conformità della pressatura deve essere verificata con i tamponi passa/non passa.
 Technical characteristics contained in this document are indicative and don't constitute a technical specification. (Information may change without notice).
 I suggerimenti tecnici contenuti in questo documento sono indicativi e non costituiscono una specifica tecnica. (I dati possono essere variati senza preavviso).